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51) International Patent Classification <sup>5</sup> :  C08F 10/00, C07F 5/02  C08F 4/645, 10/14	А3	1) International Publication Number: WO 93/21238 3) International Publication Date: 28 October 1993 (28.10.93
21) International Application Number: PCT/U 22) International Filing Date: 8 March 1993 30) Priority data: 07/868,041 14 April 1992 (14.04.92) 41) Applicant: MINNESOTA MINING AND M. TURING COMPANY [US/US]; 3M Center fice Box 33427, Saint Paul, MN 55133-3427 (2) Inventors: SIEDLE, Allen, R.; LAMANNA, W.; Post Office Box 33427, Saint Paul, MN (US). 42) Agents: PETERS, Carolyn, V. et al.; Office of Property Counsel, Minnesota Mining and Ming Company, P.O. Box 33427, Saint 155133-3427 (US).	ANUFA T, Post US).  Villiam, 55133-3-4	UA, European patent (AT, BE, CH, DE, DK, ES, FR GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI pater (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, SN, TL TG).

(54) Title: TRIS(PENTAFLUOROPHENYL)BORANE COMPLEXES AND CATALYSTS DERIVED THEREFROM

#### (57) Abstract

Tris(pentafluorophenyl)borane complexes having the general formula  $(C_6F_3)_3B\cdot(YXH)q$  wherein X is oxygen, or sulfur; q is 1 to 3; Y is a hydrogen atom,  $R^1$ -,  $(R^2)_3Si$ , or  $(R^3)_2C=N$ -;  $R^1$  is a hydrocarbyl group containing 1 to 500 carbon atoms, and may contain a divalent oxygen and further may be a fluorine-containing hydrocarbyl group;  $R^2$  is independently a linear or branched alkyl group containing 1 to 25 carbon atoms, or a phenyl group, further  $R^2$  may contain a SiO- group; and  $R^3$  is independently a hydrocarbyl group containing 1 to 25 carbon atoms,  $R^3$  may be a hydrogen atom provided both  $R^3$  groups selected are not hydrogen atoms; and to complexes containing the borane complexes with an organometallic compound, either as a neutral compound or as an acidic salt that are useful as catalysts for polymerization and copolymerization of olefins and to polymeric products prepared using these catalysts.

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A. CLASSIFICATION OF SUBJECT MATTER IPC 5 C08F10/00 C07F5/02 C08F4/645 CO8F10/14 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 5 COSF CO7F Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages X EP,A,O 426 637 (FINA TECHNOLOGY, INC) 8 11 May 1991 see page 4, line 27 - page 5, line 25 DE,A,12 94 378 (KULZER & CO GMBH) 8 May A 1-3 see the whole document EP,A,O 443 739 (AIR PRODUCTS AND 1 CHÉMICALS) 28 August 1991 see the whole document EP,A,O 427 697 (FINA TECHNOLOGY, INC) 15 11-22 A May 1991 see claims 1,17 see example 2 Further documents are listed in the continuation of box C. Patent family members are listed in annex. \* Special categories of cited documents: T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docudocument referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. document published prior to the international filing date but later than the priority date claimed '&' document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 17. 12. 93 3 December 1993 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2400, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Fischer, B

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C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	PC1/03 93/02099
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
E	WO,A,93 12151 (EXXON CHEMICALS PATENTS INC) 24 June 1993 see examples 3-6,8-12	29
X	WO,A,91 04257 (EXXON CHEMICAL PATENTS INC) 4 April 1991 see examples 35-37	29
(	see examples 43,44,57 see example 36	31
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Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This int	enational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
ı. 🗀	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
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Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
l .	ernational Searching Authority found multiple inventions in this international application, as follows:
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Remar	The additional search fees were accompanied by the applicant's protest.  X No protest accompanied the payment of additional search fees.

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Information on patent family members

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